

CS-1250-800 K Span machine Main Technical Specification of K Span machine, Automatic Building

Machine:

Size: 10300mm×2250mm×2300mm

Total Weight: about 18000KG

Main Motor Power: 18.5KW forming power is 7.5kw

Bending power is 4.0kw Cutting power is 4.0kw Conical power is 3.0kw

Working Speed: Straight sheet: 13m/min

Arch sheet: 13m/min Sewing: 6m/min

Material of rollers: 45# steel, quenched HRC 58-62

Material of roller shafts: 45# steel

Material of cutting blade: Cr12 steel (Taiwan Airline Technique)

Controlling system: PLC Step of rollers: 14 steps Feeding Width: 1250mm Effective Width: 800mm

The depth of the groove: 295mm Thickness of the coil: 0.6-1.5mm Operating factor of the panel: 64%

Proper span: ≤42m

The K Span machine is a kind of arch sheet forming machine that has a state-of-the-art design. Rollers of this Arch Roof Forming Machine are made of good steel, coated with rigid chrome. Adjustment of curving degree adopts handwheel and counter and thus makes the arch sheet forming machine easy to operate and ensures accuracy.

Changsheng is a professional arch sheet forming machine manufacturer in China. Through our continued efforts and nearly 20 years of experience, we have the capability of producing a wide range of Arch Roof Forming Machines. Since our products have passed CE certificate, you can feel secure in your purchase.

We are looking forward to serving more global customers. Please contact us for further information on our steel construction machines.